This table outlines the possible risks that users of this tool should bear in mind. The risk rating, likelihood, and severity are all calculated assuming that the listed control measures are followed. If you are uncomfortable with these risks, or are not confident in your ability to use this tool safely, please do not use it.

Risk rating	Likelihood	Severity	Hazard	Who may be harmed & how	Control measures
M	M	M	Injuries due to contact with work tool during operation	User - Mechanical injuries to fingers	• Equipment - The mill work end is protected by a guard, making contact much less likely. • Training - Procedures related to not interfering with the machine during cutting need to be followed. • Access - No access to the tool without training.
M	L	H	Inhalation of silica particles	User - respiratory difficulaties, in extreme cases silicosis Bystander - respiratory difficulaties, in extreme cases silicosis Users of the room - respiratory difficulaties, in extreme cases silicosis	• Filtering - Operation of the mill only with tested and validated ventilation and filtration equipement • Monitoring - Operation of the mill only in rooms with a dedicated particulate matter sensor • Training - Procedures related to not interfering with the machine during cutting need to be followed. • Access - No access to the tool without training.
L	L	M	Body part or clothing is caught in gantry	User - minor injuries related to pinching	• Equipment - Gantry is fully covered, alomest entirely preventing contact
L	L	M	Eye injury due to bit smashing	User - Mechanical eye injury Bystander - Mechanical eye injury	• PPE - Eye protection is to be worn at all times during cutting